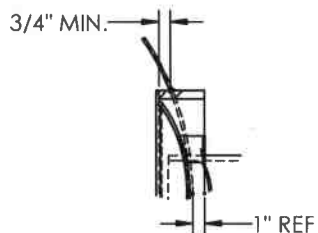


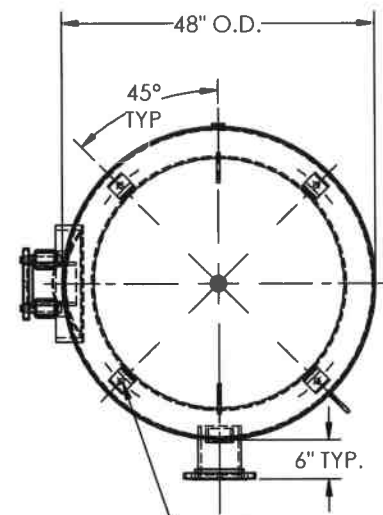
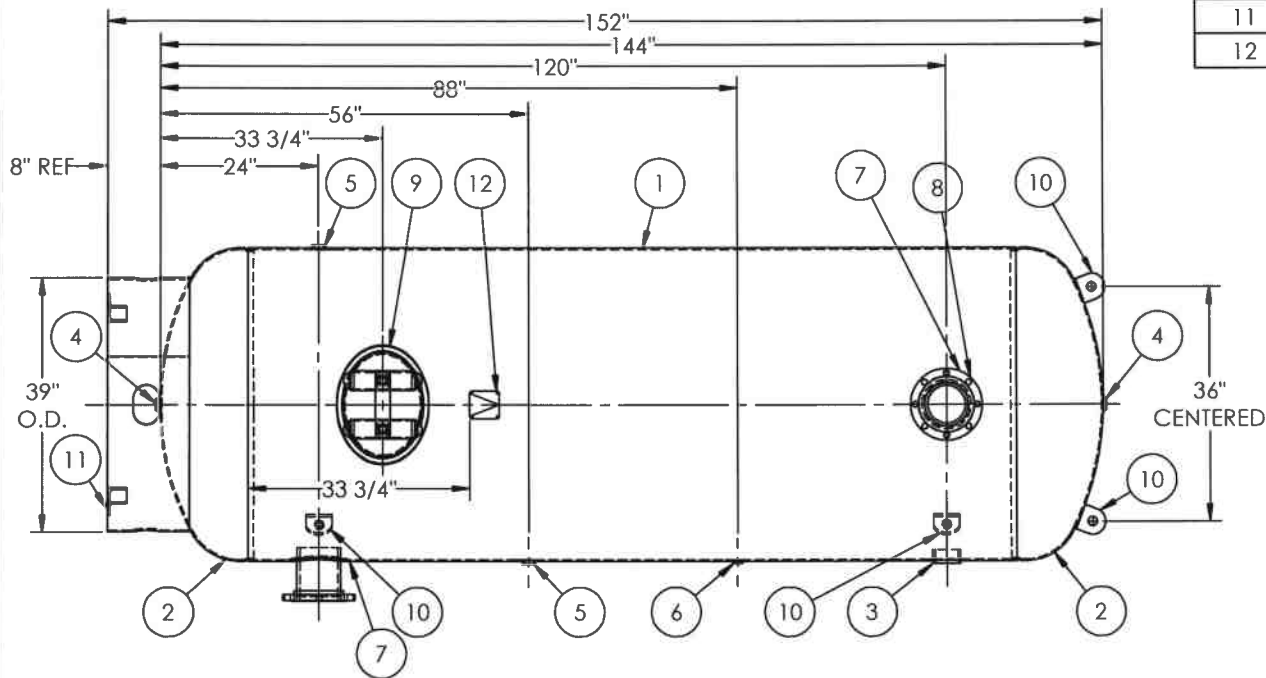
6" NOZZLE DETAIL



MANWAY DETAIL



ITEM NO.	PART NO.	DESCRIPTION	QTY.
1	302444-SL	SHELL LAYOUT FOR 48" TANK	1
2	H46475	.250 MIN. 48" O.D. 2:1 ELLIP. JOG. HEAD	2
3	F10400	3"-NPT HALF COUPLING	1
4	F10370	1"-NPT FLAT FLANGE	2
5	F30263	1"-NPT RADIAL FLANGE	2
6	F31826	1/4"-NPT FLAT FLANGE	1
7	A99220	6NPS RFSO ASY.	2
8	A84390.48	6" PIPE BACKING RING	2
9	A72305	12" X 16" X 3/4" X 4" 300# MANWAY	1
10	A85015	1/2" X 4" X 4" LIFT LUG	4
11	A85008	BASING ASSEMBLY	1
12	A20910	ASME DATA PLATE	1



Ø 5/8" X 1 1/16" SLOT LOCATED
90° APART ON A 42 1/2" B.C.
TYP. 4 PLCS.

NOTES:

- BREAK ALL EXPOSE INTERIOR NOZZLE EDGES.
- FLANGE BOLT HOLES SHOULD STRADDLE VESSEL CENTERLINES.

SPECIFICATIONS

O.D. 48 LGTH. 144

WT. 2034 LBS.

S.A. 160.54 SQ.FT.

GAL. 1060 CU.FT.139.65 CRN: V6310.2C

CODE: ASME Section VIII, Div.1, LATEST EDITION

STD. TOLERANCES: M-2461 (UNLESS OTHERWISE NOTED)

MAWP 200 PSI @ 400°F

EXMT UG20(f) CORR ALW 0 SH 0 HD

WELD DETAILS: M-1932

1060ARV200

VERTICAL AIR RECEIVER

DRAWN BY:
B. SKINNER

DATE:

APPR. BY:
J. REED

DATE:

SCALE:
NONE

DRWG NO.
302444

RELEASED FOR PRODUCTION
Q.C. _____ DATE _____

REVISIONS

REV.	BY	DESCRIPTION	DATE	APP.
A	MK			MK