

Replacement Parts Listing

Thor Replacement Parts

558	CLAMP SCREW	43172	CYLINDER
1018	MAIN VALVE	43175	OIL PLUG (THOR23PB)
2005	1/2" X 3/8" INLET BUSHING	43176	EXHAUST VALVE
2502	THROTTLE VALVE SPRING	43179	EXHAUST VALVE SPRING
5005	SEAL	43180	EXHAUST VALVE WASHER
23670	AIR INLET BUSHING (THOR18CD)	43181	EXHAUST VALVE PIN
26067	5-3/4" MALLEABLE IRON BUTT	43186	AUTOMATIC VALVE
33863	STEEL RETAINER BOLT (4 REQD)	43187	VALVE GUIDE
		43189	FRONT VALVE CHEST
37482	OIL PLUG FOR BACKHEAD 1/4" NPT	43190	REAR VALVE CHEST (THOR 18CD)
42476	HANDLE GRIP (2 Rqd)		
43005	HANDLE BOLT WASHER (2 REQD)	43192	RATCHET RING
		43199	BRASS RIFLE NUT
43007	RETAINER BOLT LOCK WASHER	43393	THROTTLE LEVER PIN
43024	7/8" X 3-1/4" HEX BUSHING	43395	THROTTLE STEM BUSHING
43025	1" X 4-1/4" HEX BUSHING	43396	THROTTLE VALVE (STEEL)
43026	CYLINDER	43397	THROTTLE VALVE SPRING
43028	PISTON (THOR18)	43399	OIL PLUG
43036	FRONT VALVE CHEST	43408	TAPPET
43037	REAR VALVE CHEST (THOR18CD)	43409	TAPPET SEAT (THOR25PB)
43038	AUTOMATIC VALVE	43412	FRONTHEAD BOLT SPRING
43039	VALVE GUIDE	43413	FRONTHEAD BOLT LOCKWASHER
43040	BACKHEAD BOLT & NUT (THOR18)	43414	FRONTHEAD BOLT NUT
43040A	BACKHEAD BOLT	43415	FRONTHEAD BOLT ONLY - 90#
43040B	BACKHEAD NUT	43418	BACKHEAD BOLT NUT (THOR23PB)
43042	BACKHEAD SPRING (THOR18CD)	43428	THROTTLE LEVER
43043	VALVE CHEST DOWEL PIN (THOR18CD)	43430	VALVE GUIDE
		43431	VALVE CHEST FRONT
43044	AIR INLET SCREEN	43432	VALVE CHEST REAR
43047	THROTTLE VALVE SPRING	43436	PISTON (THOR23PB)
43050	THROTTLE VALVE (THOR18)	43437	TAPPET SEAT
43055	T.V. CAP (THOR18CD)	43443	AIR INLET SCREEN (THOR23)
43056	THROTTLE VALVE STEM	43446	SWIVEL PIPE (THOR23PB)
43063	THROTTLE VALVE HANDLE WASHER	43462	PISTON
		43463	TAPPET SEAT
43094	OIL FELT (X2)	43473	OIL CONTROL FELT
43099	SWIVEL NUT W/"O" RING (THOR23PB)	43474	BACKHEAD PLUNGER
43102	THROTTLE VALVE HANDLE NUT	43475	BACKHEAD PLUNGER SPRING
		43476	RUBBER GRIP
43112	HANDLE BOLT NUT	43477	VALVE CHEST DOWEL
43120	PAWL (3REQD)	43478	VALVE STEM
43143	BACKHEAD BOLT LOCKWASHER	43479	VALVE CHEST - FRONT (THOR25PB)
43144	BLOW TUBE RUBBER SEAL	43480	VALVE CHEST - REAR
43150	BACKHEAD W/BUSHING	43484	PISTON
43152	BACKHEAD PLATE	43500	BACKHEAD BOLT NUT
43153	HANDLE BOLT	43502	BACKHEAD BOLT
43154	HANDLE GRIP (2REQD)	43510	AIR INLET SCREEN (THOR 24,25,125)
43155	BLOW TUBE GLAND	43512	SWIVEL PIPE
43156	BLOW TUBE GASKET	43521	STEEL RETAINER LATCH PLUNGER SPRING
43158	THROTTLE VALVE		
43159	THROTTLE VALVE HANDLE	43522	STEEL RETAINER PLUNGER
43160	THROTTLE VALVE HANDLE BOLT	43523	RUBBER BUSHING
		43524	RETAINER BOLT & NUT
43161	DETENT PLUNGER	43525	STEEL RETAINER BOLT NUT
43162	PLUNGER SPRING	43527	RETAINER LATCH
43164	BLOW TUBE	43605	PLUNGER SPRING (3REQD)
43168	AIR INLET SWIVEL	43618	CHUCK BUSHING (7/8" x 4 1/4")
43169	SWIVEL NUT		

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43752	LATCH RETAINER	47758	BACKHEAD BOLT NUT
43754	PLUNGER SPRING	47947	BOLT & NUT
43758	WASHER	48385	CYLINDER PLUG
43759	FRONTHEAD BOLT NUT (THOR18CD)	48402	OIL TANK PLUG
43781	FRONTHEAD COMPLETE	49019	BACKHEAD BOLT NUT (THOR18CD)
43783	FRONTHEAD	49020	BOLT & NUT
43784	RETAINER LATCH (THOR18)	49545	CYLINDER CAP
43785	STEEL RETAINER SPRING (THOR18CD)	50734	BACKHEAD BOLT WASHER
		51011	SWIVEL NUT W/"O" RING (THOR23PB)
43786	RETAINER BOLT BUSHING (THOR18)	51245	SWIVEL NUT ASSEMBLY
43787	RETAINER BOLT, NUT LOCKWASHER	51973	BACKHEAD BARE
43788	RETAINER PLUNGER (THOR18)	51974	BACKHEAD ASSEMBLY COMPLETE
43790	RETAINER BOLT NUT (THOR18CD)		
43791	AIR INLET SWIVEL (THOR18)	52046	CYLINDER
43792	AIR INLET SWIVEL NUT (THOR18)	52048	BACKHEAD
43795	BACKHEAD	52049	BACKHEAD BOLT
43844	DRIVING BLOCK-SPIKE DRIVER ONLY	57659	THROTTLE VALVE PLUG
43845	FRONTHEAD-SPIKE DRIVER	57672	THROTTLE LEVER
44007	THROTTLE VALVE SPRING	57674	T.V. CAP OIL PLUG
44010	BACKHEAD O RING	57685	UPPER SLEEVE BUSHING
44011	BACKHEAD COMPLETE	61907	VALVE DOWEL PIN
45259	"O" RING	61952	BUSHING
45353	"O" RING	61955	PUSH PIN
45489	CHUCK (7/8" x 3 1/4" HEX)	61964	TRIGGER STOP PIN
45492	PAWL SHIFTER LEVER	61984	THROTTLE VALVE BUSHING
45493	CHUCK DRIVER	61985	HANDLE BARE
45494	BEARING	61987	THROTTLE VALVE
45495	PLUNGER	61988	HANDLE COMPLETE
45496	FRONT BEARING	61989	VALVE COVER FRONT
45498	PLUNGER (2 REQD)	61991	VALVE ASSEMBLY
45499	PAWL (2 REQD)	62007	HANDLE LOCK SPRING
45500	PAWL SPRING (2REQD)	62008	HANDLE LOCK RING
45501	RATCHET RING	62847	PISTON
45502	DOWEL PIN	62988	PERMANENT BUSHING
45503	CYLINDER	63810	RETAINER SPRING
45504	VALVE	68073	OIL CONTROL PLUG
45505	LOWER VALVE PLATE	71683	THROTTLE VALVE STEM
45507	SIDE ROD NUT	73155	RETAINER BUMPER
45508	HANDLE BARE	73206	6T TAMPER BUTT
45509	BLOW TUBE	73206	6T TAMPER BUTT
45515	UPPER VALVE PLATE	74930	LOWER SLEEVE BUSHING
45516	GUIDE BUSHING	75415	STEEL RIFLE NUT
45517	OIL PLUG	75431	PACKING LOCK RING
45519	THROTTLE LEVER PIN	75439	DOWEL PIN (VALVE ASSEMBLY)
45596	SEAL PLUG	75852	RETAINER INSERT
45597	PISTON	75853	LOCK SPRING
45605	RETAINER BOLT BUSHING (STEEL)	75855	RETAINER
46800	FRONTHEAD BUSHING 1-1/8"	75973	THROTTLE LEVER PIN
46893	THROTTLE VALVE (STEEL)	76795	VALVE BOX
46894	VALVE CHEST-FRONT	78883	PAWL SPRING (3 REQD)
46895	CYLINDER	80361	T.V. BUSHING (THOR18)
46896	TAPPET	80939	OIL RESERVOIR END CAP (OILER)
46897	TAPPET SEAT	81003	SPRING
46898	FRONTHEAD BUSHING (1-1/8")	81675	PLUG "O" RING
46899	FRONTHEAD BUSHING (1-1/4")	81901	VALVE
46902	FRONTHEAD 1 1/8"	82502	"O" RING (011)
46903	FRONTHEAD 1 1/4"	82907	"O" RING
47754	SWIVEL SPRING (THOR18CD)	83038	SWIVEL NUT "O" RING (THOR23PB)

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86803	HEX BUSHING	423015	BACKHEAD PLUG
86852	T.V. STEM BUSHING (THOR 18CD)	423021	WATER TUBE
89127	FRONTHEAD HOLDER	423024	WATER TUBE GLAND
89134	FRONTHEAD	423027	FRONT WASHER BUSHING
89386	OIL PLUG	423059	SIDE ROD LOCKWASHER (2 REQD)
90076	AIR INLET SWIVEL "O" RING		
90999	INLET SWIVEL "O" RING	423082	MUFFLER
91108	"O" RING (THOR18CD)	424002	CYLINDER "O" RING
91126	NUT (THOR18CD)	424003	VALVE GASKET
91468	FRONTHEAD BOLT LOCKWASHER	424010	LOCATION PIN
91489	LOWER GUIDE BUSHING (THOR 6T BT)	424016	HANDLE BUSHING
		424017	HANDLE BUSHING "O" RING
91491	6T PACKING (THOR)	424018	THROTTLE VALVE
91492	GUIDE BUSHING "O" RING	424019	THROTTLE VALVE "O" RING
91881	AIR SWIVEL NUT "O" RING	424020	THROTTLE VALVE BUSHING
92398	TAPPET (THOR 125D SPIKE DRIVER)	424021	THROTTLE VALVE BUSHING "O" RING
92399	TAPPET SEAT (THOR 25/APT 1382)		
94522	CYLINDER	424023	THROTTLE LEVER
94540	THROTTLE HANDLE COMPLETE	424025	OIL CONTROL PLUG
94541	HANDLE PIPE	424026	OIL FELT
94542	PIPE LOCK NUT (CONNECTING)	425007	"O" RING
94543	OIL CONTROL BUSHING (BRASS)	425018	PISTON
94545	BARREL HEAD (BACKHEAD)	425019	BARREL
94546	LOWER VALVE BLOCK	425022	MUFFLER
94547	VALVE BLOCK CENTER PLATE (THOR6T)	425026	RETAINER
		425027	RETAINER SPRING
94550	LOWER VALVE BLOCK "O" RING	425028	MUFFLER CLAMP
94551	PLUNGER / PISTON	425029	SWIVEL
94552	CYLINDER (BARREL)	425030	JUMBO RETAINER COMPLETE
94553	EXHAUST DEFLECTOR		
94554	PACKING NUT	701566	CYLINDER
94555	UPPER GUIDE BUSHING (THOR 6T)	803589	BOTTOM CLIP
94557	PISTON (THOR 6T)	803640	TOP CLIP
94558	BUTT SCREW (THOR 6T)	803975	TAPPET SEAT (THOR25PB)
94588	UPPER VALVE BLOCK	803976	BACKHEAD
95090	SWIVEL NUT "O" RING (THOR23PB)	805478	THROTTLE VALVE STEM
95488	UPPER VALVE BLOCK (6T)	805484	THROTTLE VALVE BODY
96801	ROUND NOZZLE	805620	NYLOC NUT
98424	FRONTHEAD BOLT & NUT (THOR18)	805621	WASHER
98425	ST. RET. BOLT, NUT, LOCKWASHER	806443	MUFFLER
98434	F.H. BOLT, NUT, LOCKWASHER - 60#	43040A	BACKHEAD BOLT
98436	RETAINER BOLT & NUT	43040B	BACKHEAD NUT
98437	BACKHEAD BOLT, NUT, LOCKWASHER	43099A	SWIVEL NUT ONLY
		43524B	RETAINER BOLT
98438	F.H. BOLT, NUT, LOCKWASHER - 90#	98437A	BACKHEAD BOLT ONLY
98442	SIDE ROD	98438B	FRONTHEAD BOLT ONLY (90#)
98453	BACKHEAD BOLT & NUT (THOR18)		
99545	AIR INLET SWIVEL		
99554	THROTTLE VALVE		
99785	FRONTHEAD 1 1/8"		
99787	FRONTHEAD 1 1/4"		
421024	BOLT WASHER (5 NEEDED)		
422002	CYLINDER PLUGS		
422013	BACKHEAD "O" RING		
422014	BACKHEAD VALVE PORT O-RING		
422032	AIR INLET SWIVEL NUT		
422041	OIL TANK PLUG		
423013	SWIVEL NUT		
423014	SWIVEL NUT "O" RING		